



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-3

Job Sheet 180490



Part No: D3278-3

Job Qty: 400 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP . A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		8/3/18	0.00	0.00	Start Up Waterjet		SE 17/07/18
100	Waterjet	100 pcs		8/3/18	0.01	1.94	Waterjet1		SE 17/07/18
120	QC	100 pcs		8/3/18	0.00	0.00	QC8		38 9-89
130	Small Fab	100 pcs		8/3/18	0.00	1.77	Small Fab-3		38 9-89
140	QC	100 pcs		8/3/18	0.00	0.00	QC5		38 9-89
150	Packaging	100 pcs		8/3/18	0.00	0.00	Packaging3		21 AUG 01 2018 9-89
160	QC21-SA	100 Ea		8/3/18	0.00	0.00	QC21		21 AUG 01 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINS0.125	Black Delrin Sheet .125	3.4400 sf (.0344 ea) 3.7496	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINS0.125	3	15	0

Part Specifications

S	Description	Target/Tolerance	Limits	Type	Special Comments
M138295 MDELRINS0.125	Spacer	1.980inches ± 0.030	2.010 1.950	1,98	
	Spacer	1.980inches ± 0.030	2.010 1.950	1,981	
	Spacer	1.480inches ± 0.005	1.485 1.475	1,482	
	Spacer	0.250inches ± 0.010	0.260 0.240	0,251	
5	Spacer	1.480inches ± 0.005	1.485 1.475	1,482	
6	Spacer	0.250inches ± 0.010	0.260 0.240	0,250	
7	Spacer	0.098inches + 0.005 - 0.000	0.103 0.098	0,098	
8	Spacer	0.130inches ± 0.030	0.160	0,130	



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Container No: S091764



Part: D3278-3

Job No: 180490

Serial No/Batch: S091764

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/13/18

0-00
30
04E

			0.100	
9	Spacer	0.125inches $\pm$ 0.010	0.135	
			0.115	0.129

Plex 7/6/18 2:25 PM Dart.lajeunesse.marie